



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2282-041
Job Sheet 182548



Part No: D2282-041

Job Qty: 25 ea

Part Name: T Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		9/24/18	0.00	0.00	Start Up Large Fab-1		
100	Large Fab	25 pcs		9/24/18	0.00	4.36	Large Fab 1		
110	QC	25 pcs		9/24/18	0.00	0.00	QC9		
120	Small Fab	25 pcs		9/24/18	0.00	1.32	Small Fab		
130	QC	25 pcs		9/24/18	0.00	0.00	QC5		
140	Packaging	25 pcs		9/24/18	0.00	0.00	Packaging3		
150	QC21-SA	25 Ea		9/24/18	0.00	0.00	QC21		

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282
Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod

120 - Tumble

140 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	25 Ea (1 ea)	90-Start up Operation	39-5113694 1-5090136
D2282-5	Tube	25 Ea (1 ea)	90-Start up Operation	40-5113692

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2282-3	25	59	0
	D2282-5	25	64	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																		
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Part: D2282-041 Job No: 182548 Serial No/Batch: S127674 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 11/7/18 Container No: S127674 DART AEROSPACE 1270 Aberdeen Street Haverhill, MA 01830 TEL: 1 617 632-5200 Email: sales@dartaero.com www.dartaerospace.com				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																		
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